

Date: Monday, 27/10/2008 1:03:56 PM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: REWORK PB674300179
Job Number	: 42972		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: PB674300179
This Issue	: 27/10/2008 S.O. No. :	Drawing Number	: REWORK PB674300179
Prsht Rev.	: NC	Project Number	:
First Issue	: 27/10/2008 Type : LARGE FAB ASSY	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 27/10/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 08-10-27</u>		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK PB674300123 B 4137 QTY X 1  
 PER NCR 08-104  
 REMOVE ALL PARTS  
 IDENTIFY AND STOCK

\* SAD 08/10/27 @

2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

1. CUT OFF WRONG PB6743001179  
 2. GRIND WELD FLUSH AND/OR REMOVE POWDER COAT

SAD 08/10/27 @

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SAD 08/10/27 @

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

WELD PB6743001179 B 41565 TO CORRECT PART

A/L 109560

PL 08-10-27 (X1)

Per Q57004

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: REWORK PB674300179

Job Number: 42972

Part Number: PB674300179

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

MOB/10/28 @

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SOB/10/28 @

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

m/B2316

POWDER COAT GREEN SANDTEX  
PER QSI 005  
INSTALL BOLTS AND NUT PLATES

start: 1:30  
Temp: 320°  
Finish: 2:00

FL 08/10/28

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M-10 08/10/28 (1X)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

REINSTALL ORIGINAL PARTS

SAD 08/10/28 (1X)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SOB/10/29 @

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Location can

RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER

welding SOB/10/29 @

12.0

QC21

FINAL INSPECTION/W/O RELEASE



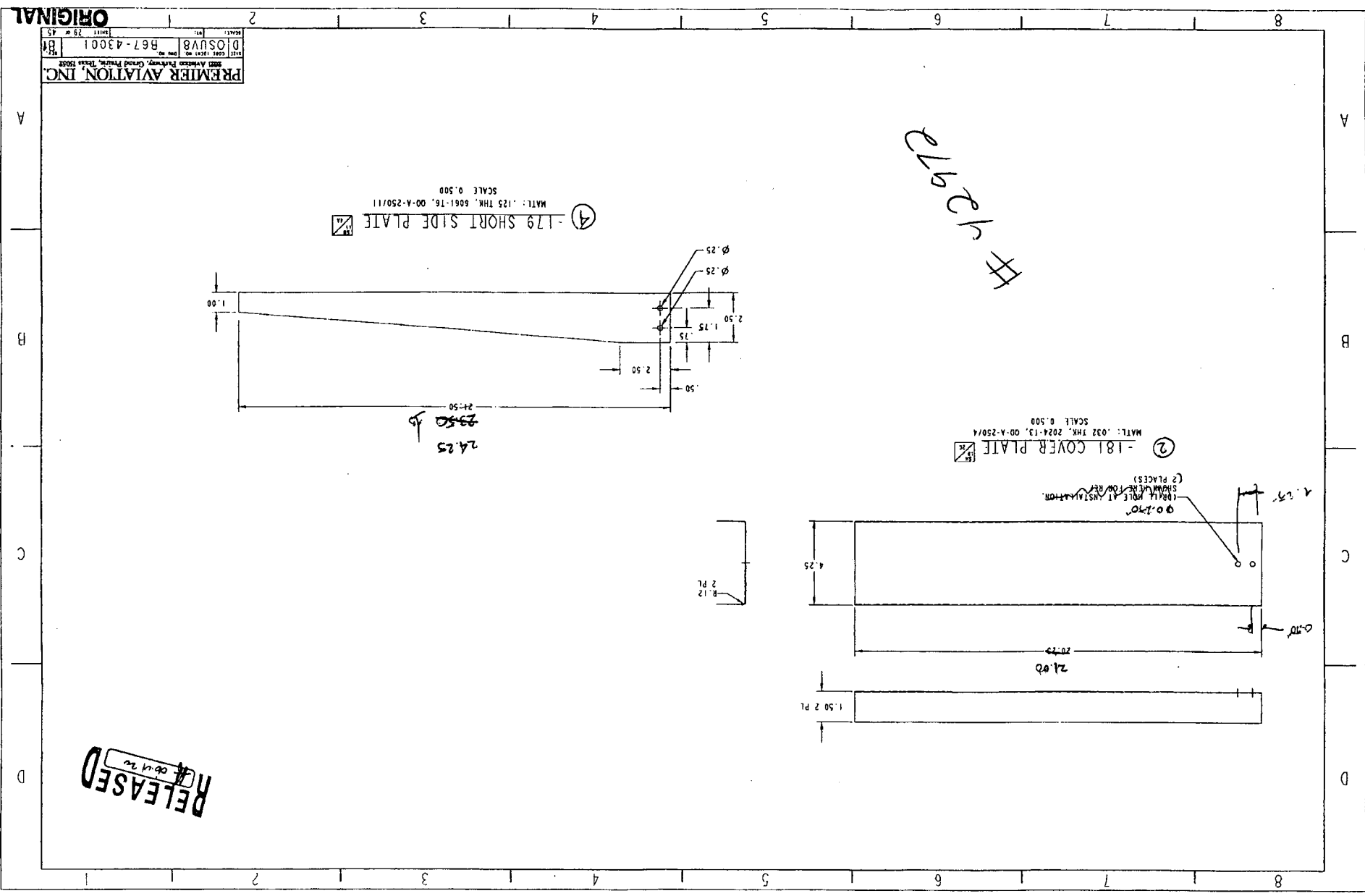
Comment: FINAL INSPECTION/W/O RELEASE

08/10/30 HJ

Job Completion



MF 08-10-29



#27621

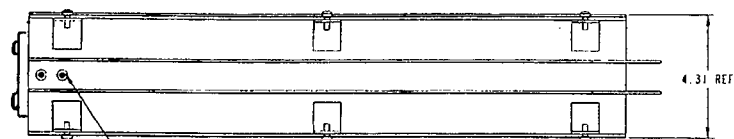
RELEASED  
 11-06-11 20

PREMIER AVIATION, INC.  
 2021 American Parkway, Grand Prairie, Texas 75052  
 D:\054V8 B67-43001  
 SHEET 29 OF 43

ORIGINAL

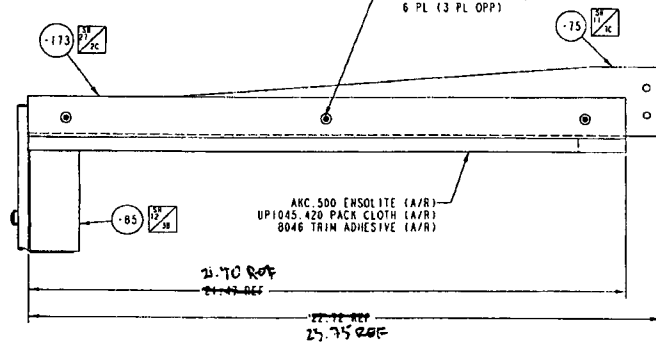
27927



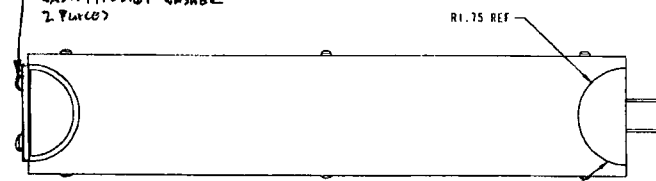


Ø .250 THRU -173  
MATCH DRILL WITH HOLE  
PATTERN OF -75  
MS27039-1-10 SCREW  
NAS1149F0316P WASHER  
2 PLACES

MATCH DRILL COVER TO HOLES IN  
ANGLE BRACKETS. ATTACH USING  
MS27039-1-10 SCREW  
NAS1149F0316P WASHER  
6 PL (3 PL OPP)



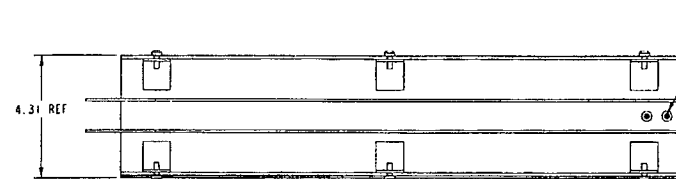
MS27039-1-10 SCREW  
NAS1149F0316P WASHER  
2 PLACES



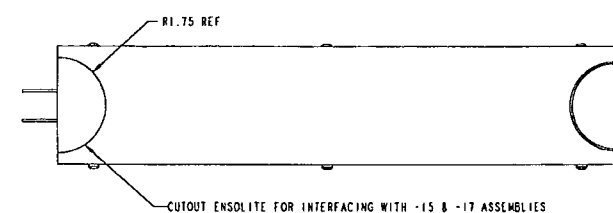
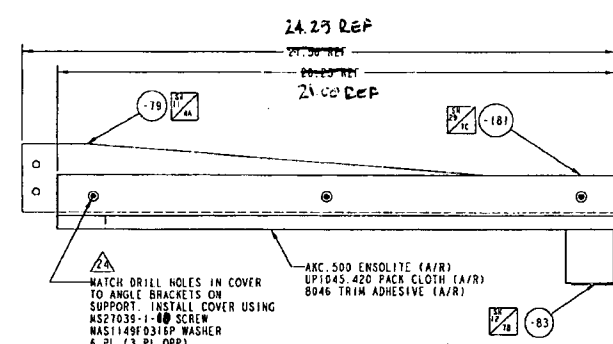
CUTOUT ENSOLITE FOR INTERFACING WITH -11 & -13 ASSEMBLIES

② -21 UPPER BLADE SUPPORT AND COVER ASSEMBLY

SCALE 0.500



Ø .250 THRU -181  
MATCH DRILL -181 WITH  
EXISTING HOLE PATTERN  
OF -79  
MS27039-1-10 SCREW  
NAS1149F0316P WASHER  
2 PLACES



② -23 LOWER BLADE SUPPORT AND COVER ASSEMBLY

SCALE 0.500

PREMIER AVIATION, INC.  
3000 Aviation Parkway, Grand Prairie, Texas 75050

SIZE	CODE	REV	NO	QTY	REV
D	OSUV8	B67-43001	1	10	45

ORIGINAL